

ED Shaker with large displacement



How does it work?

How is it related to the components?

Examples

Applications

Application	Shaker type	Structure	Typical Displacement	Typical max. Frequency	Notes
ED Shaker	Single Force Type		300mm p-p	100 Hz	Big Fluo Density
Particulate test	Hybrid #1 Shaker	Series motor + ED Shaker	300mm p-p	200 Hz	Big Fluo Density
	Series Hydraulic	Series motor	300mm p-p	100 Hz	
Rough Road test on the vehicle	ED shaker	Single Force Type	300mm p-p	200 Hz	Big Fluo Density
	Series Hydraulic	Series motor	300mm p-p	100 Hz	
Air Bag test	ED Shaker	Double ended type	300mm p-p	Only use shock test	High Fluo Density, Big amplitude



Hybrid #1 600 mm pk-pk

Hybrid #2 700 mm pk-pk

3D LS 300/200 mm pk-pk

Schock-Test 600 mm pk-pk

IMV CORPORATION

Many thanks for your attention!

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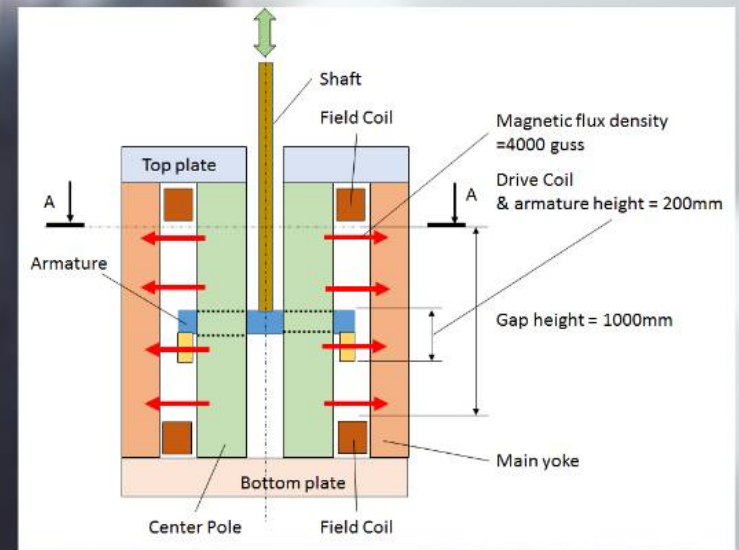
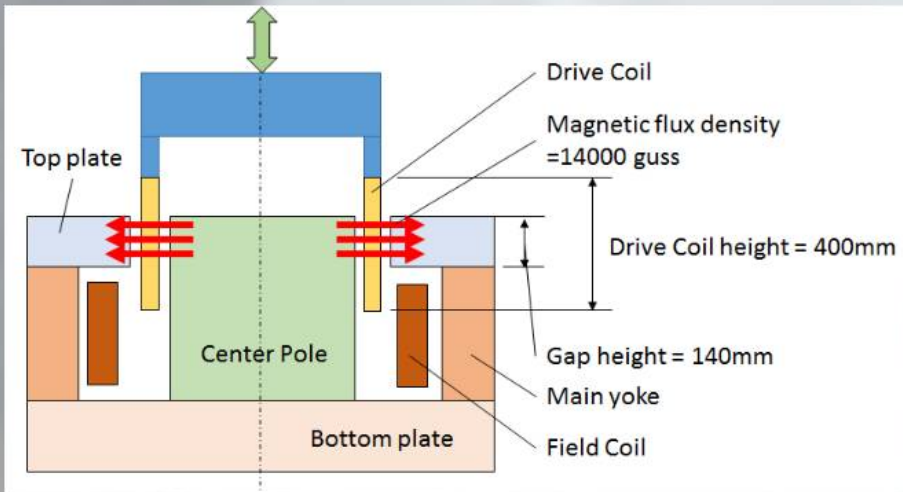
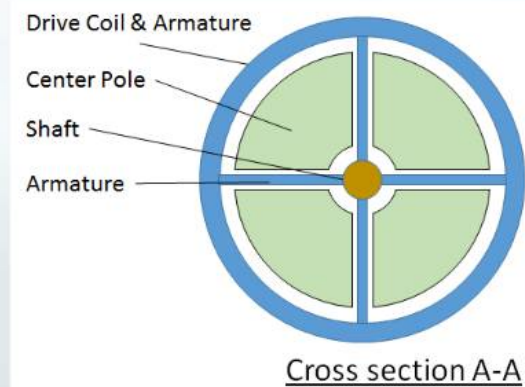
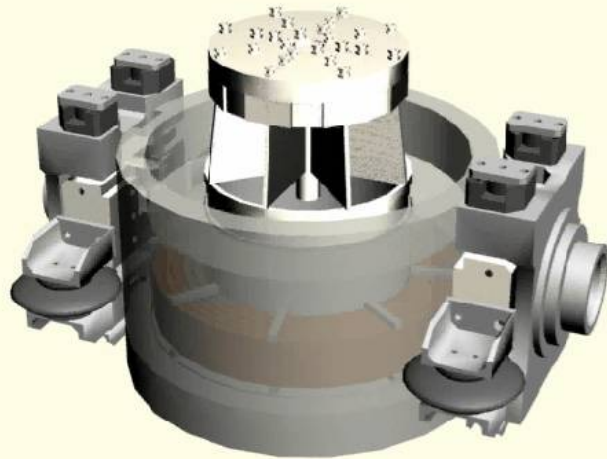
ED Shaker with large displacement

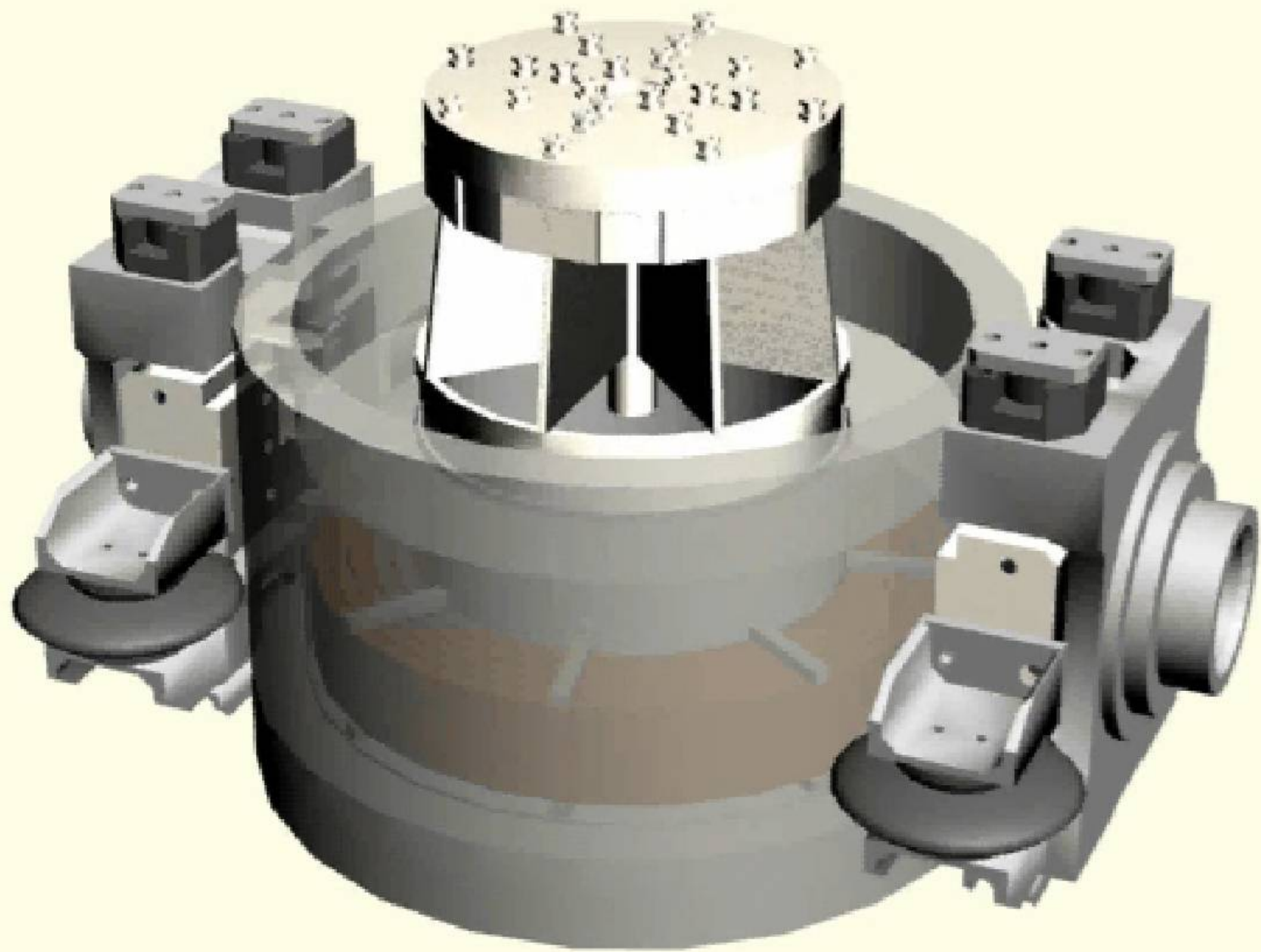
How does it work?

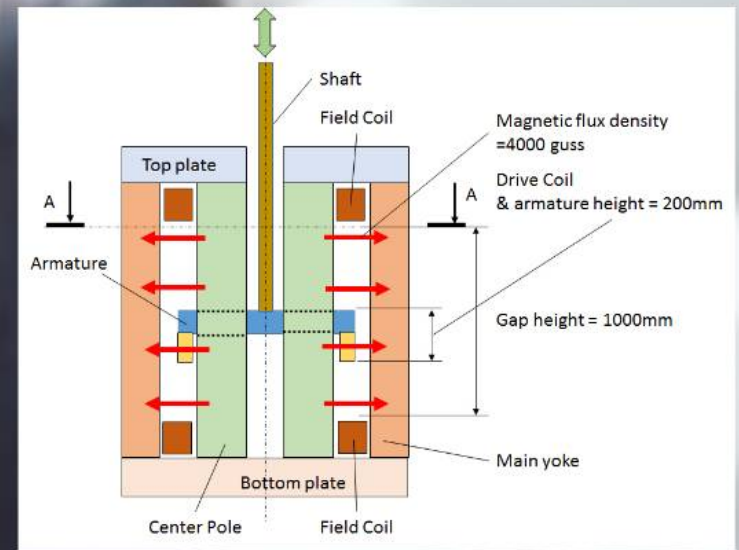
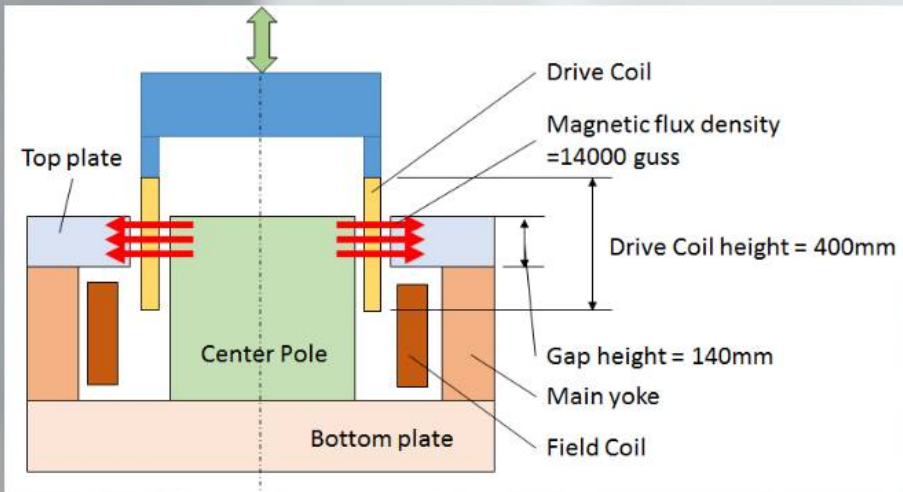
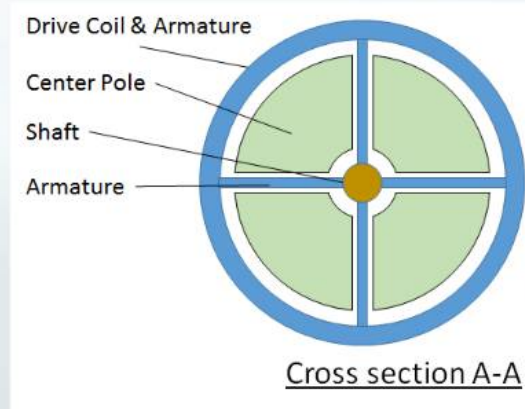
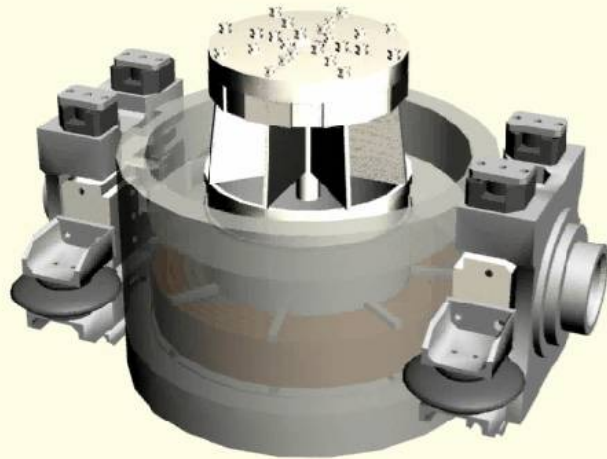
How is it related to the components?

Examples

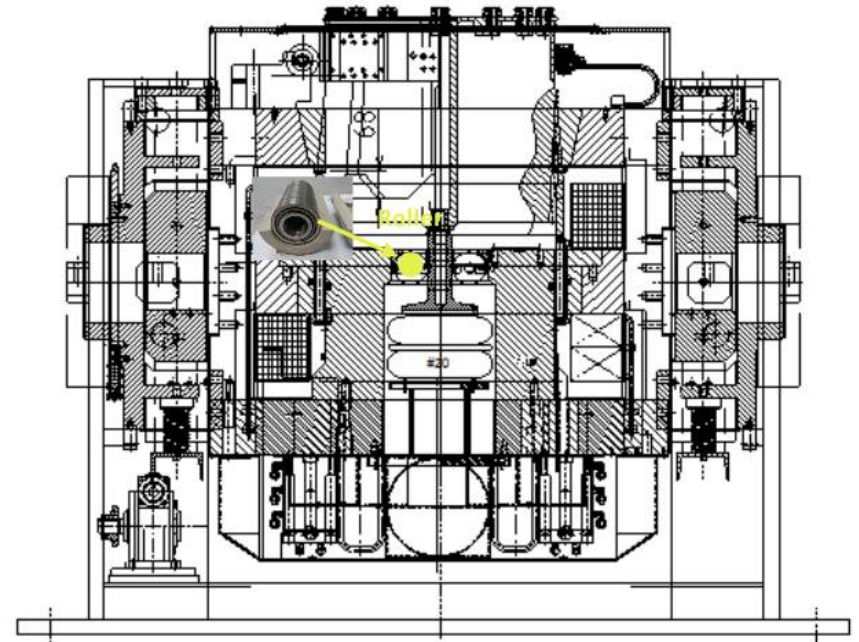
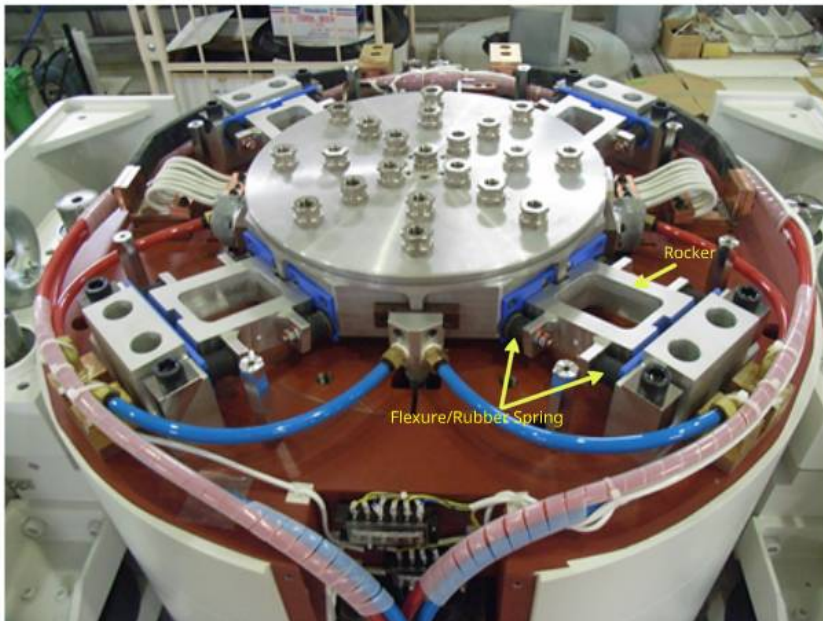


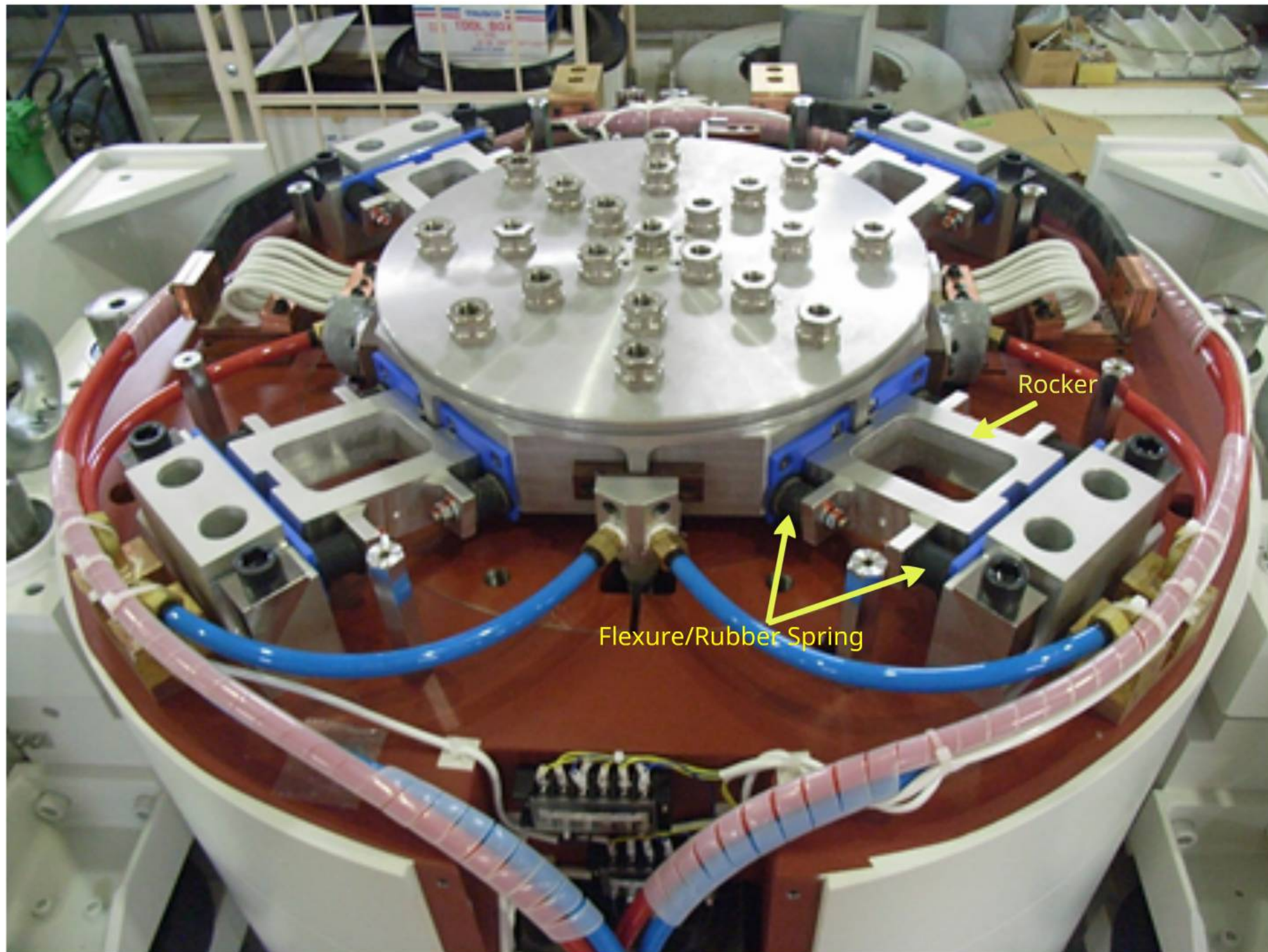


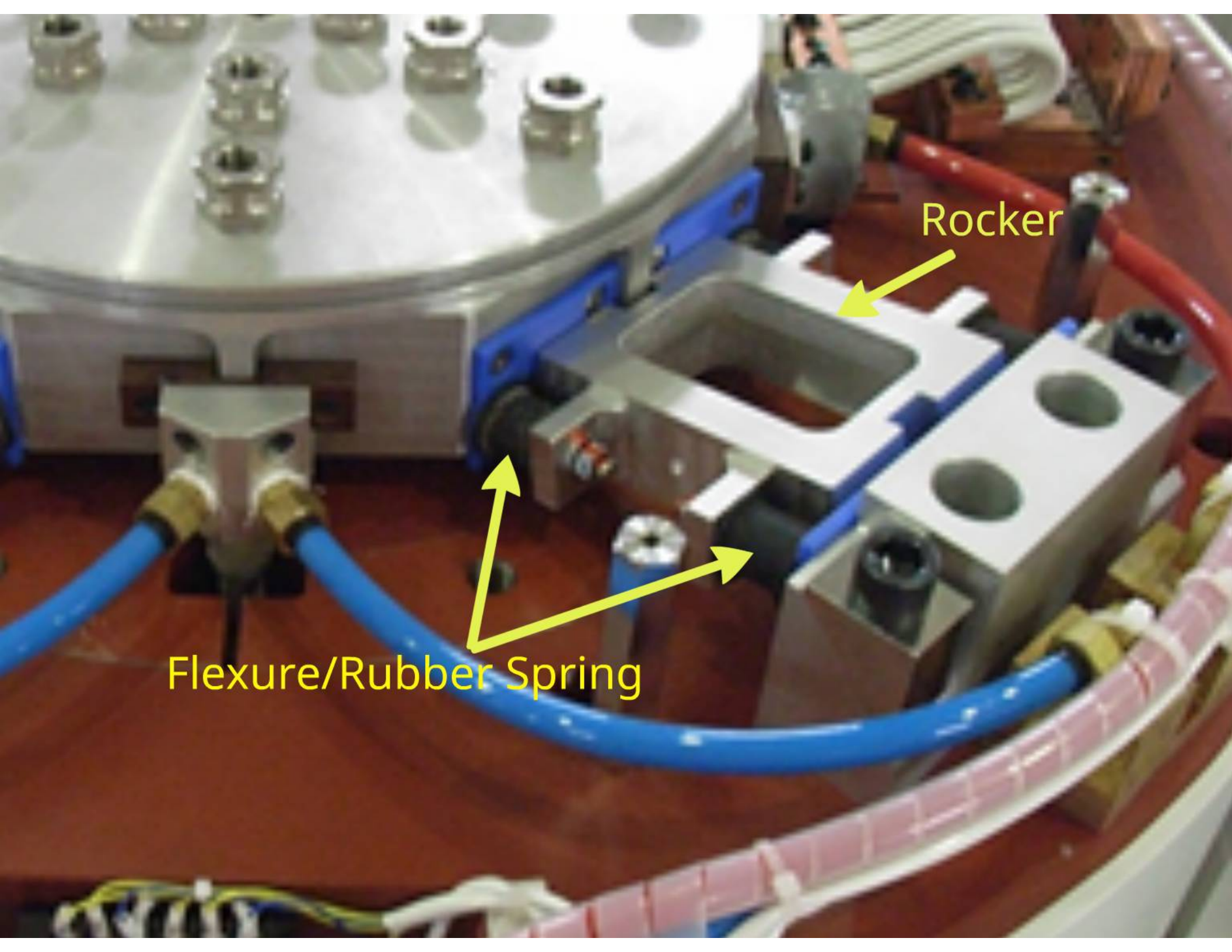




50 mm pk-pk

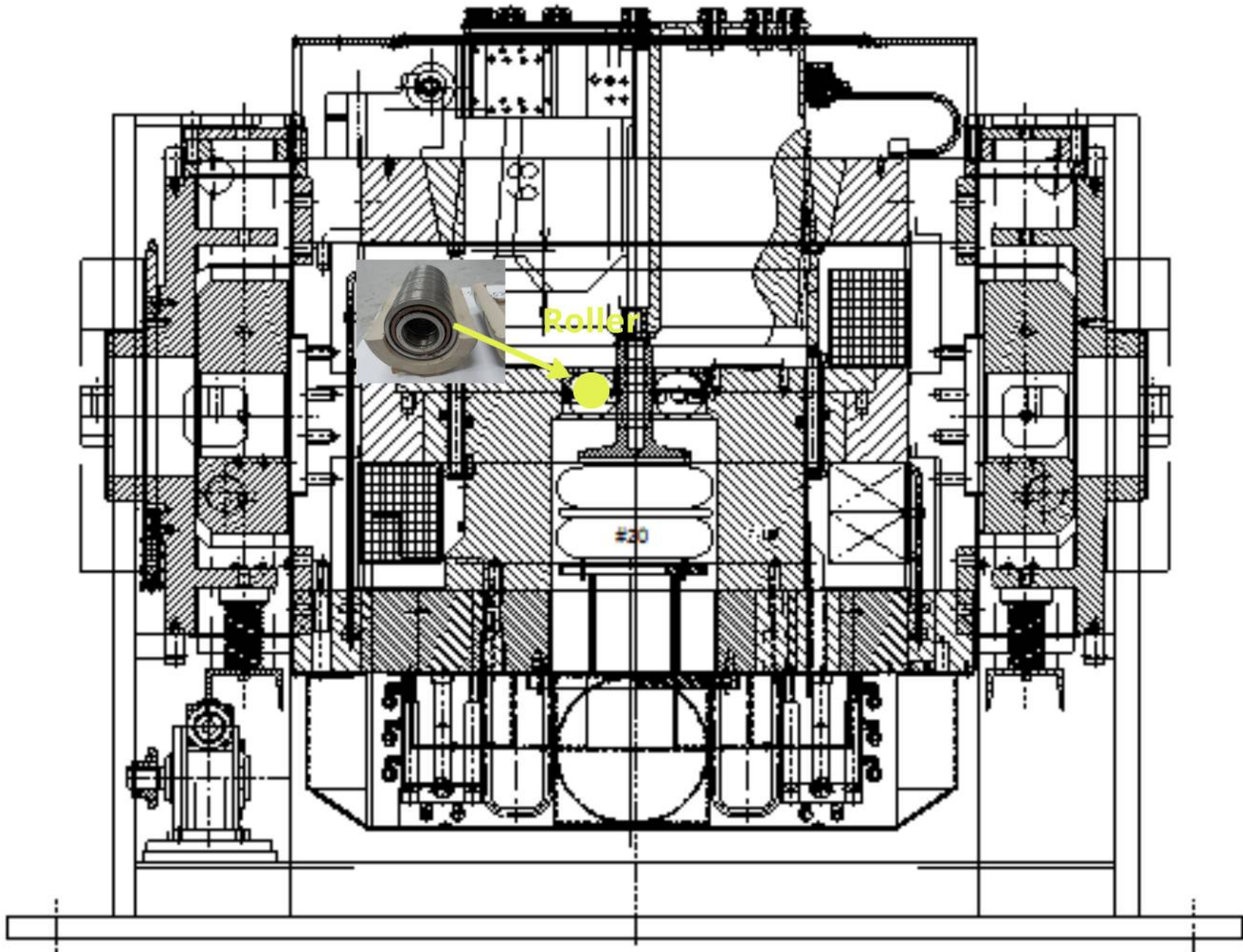






Rocker

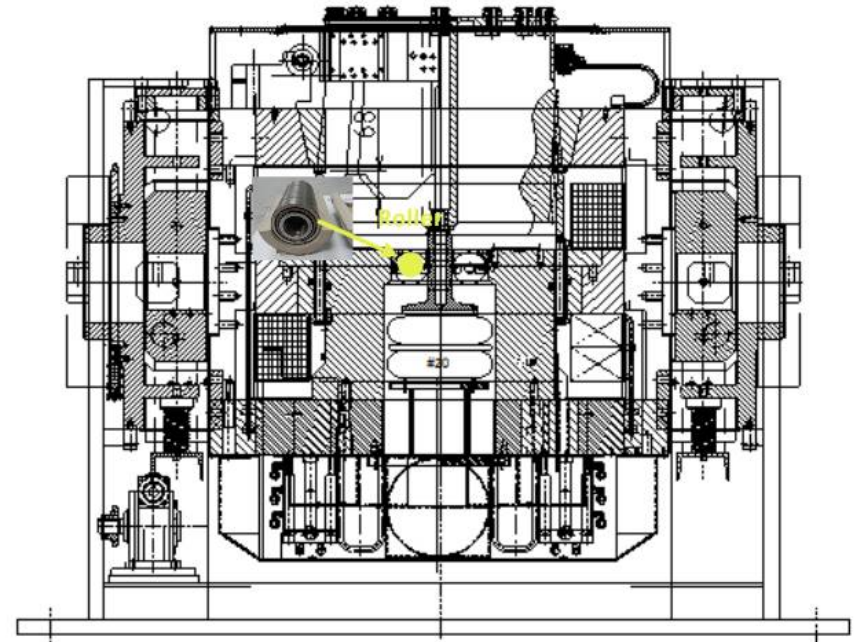
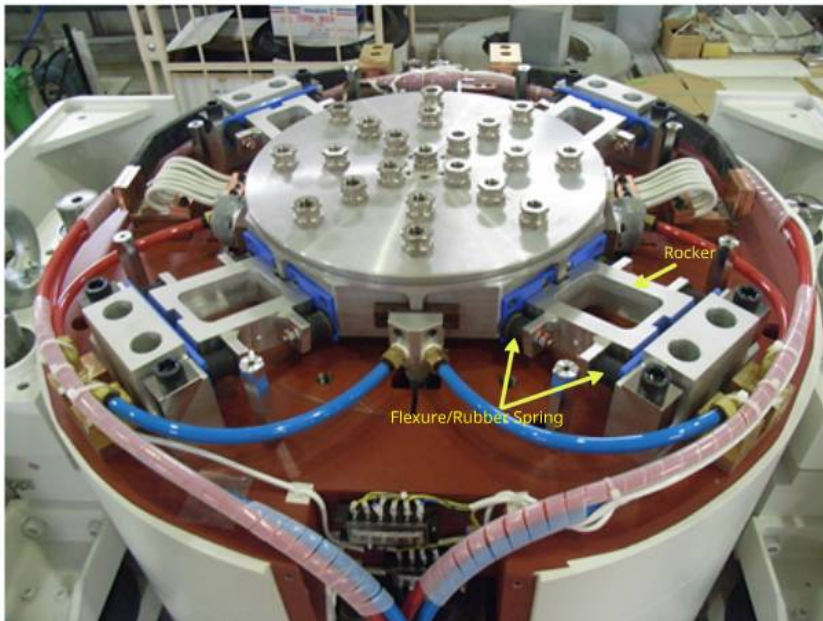
Flexure/Rubber Spring



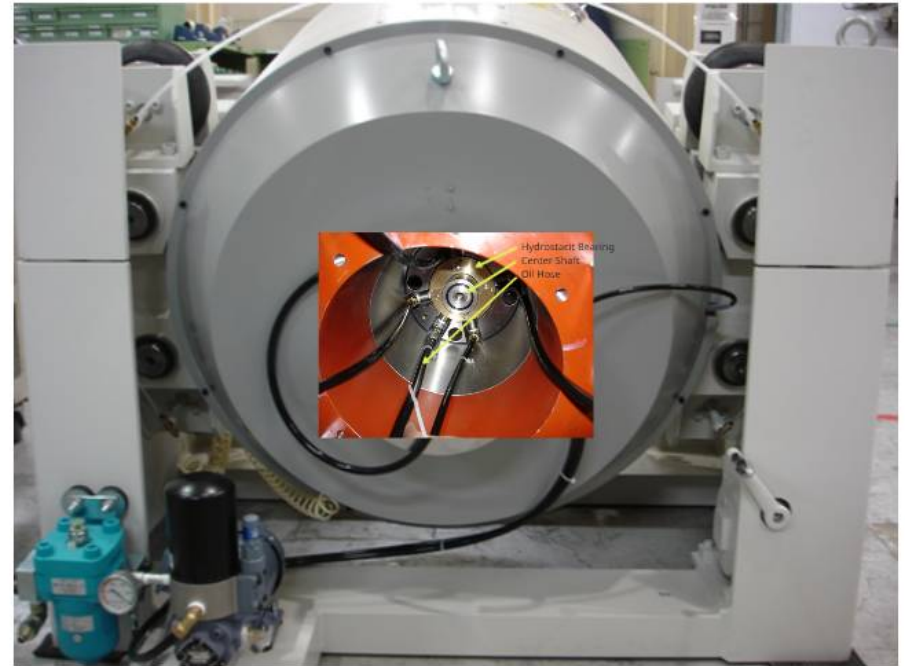
Roller

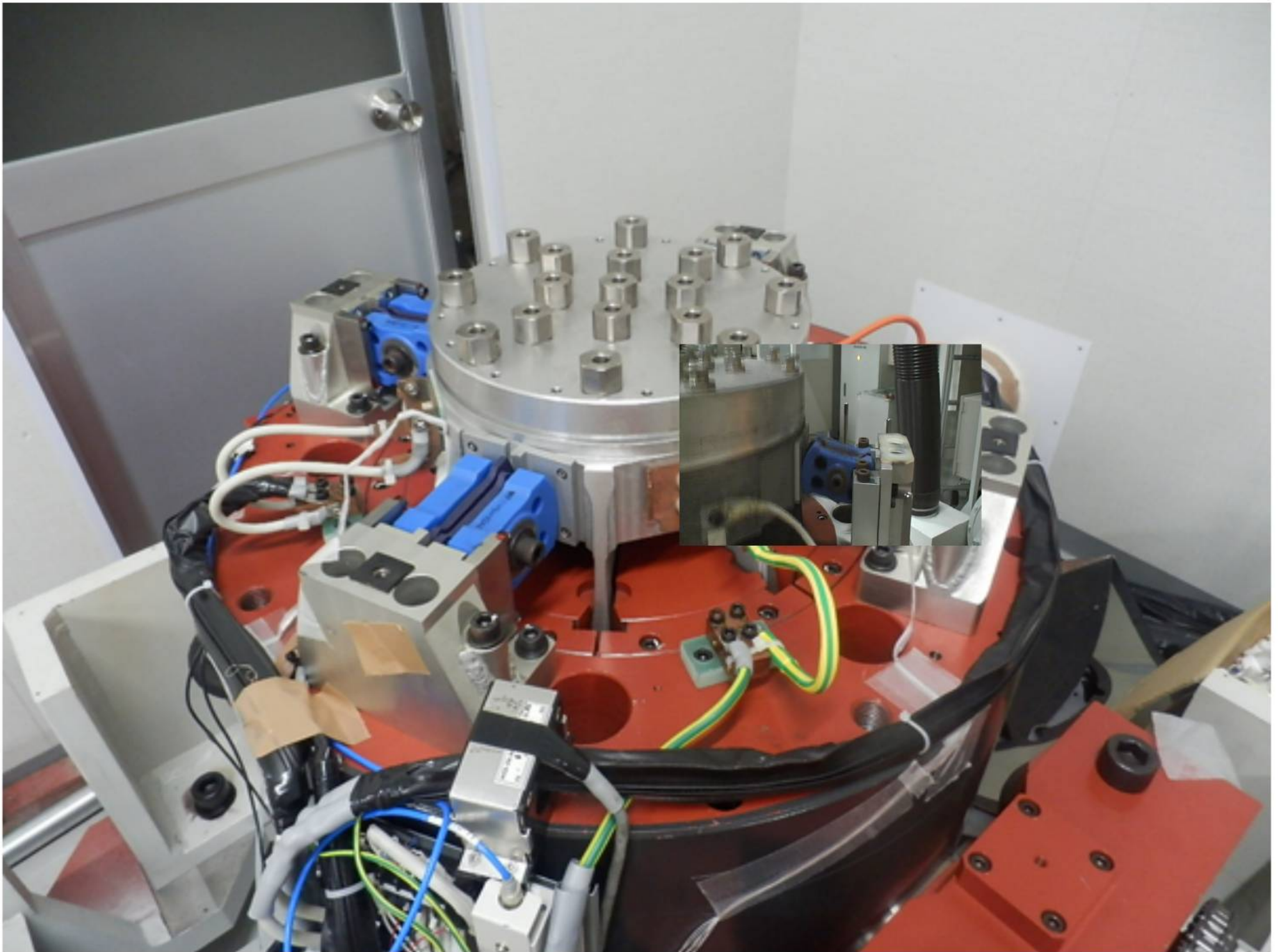


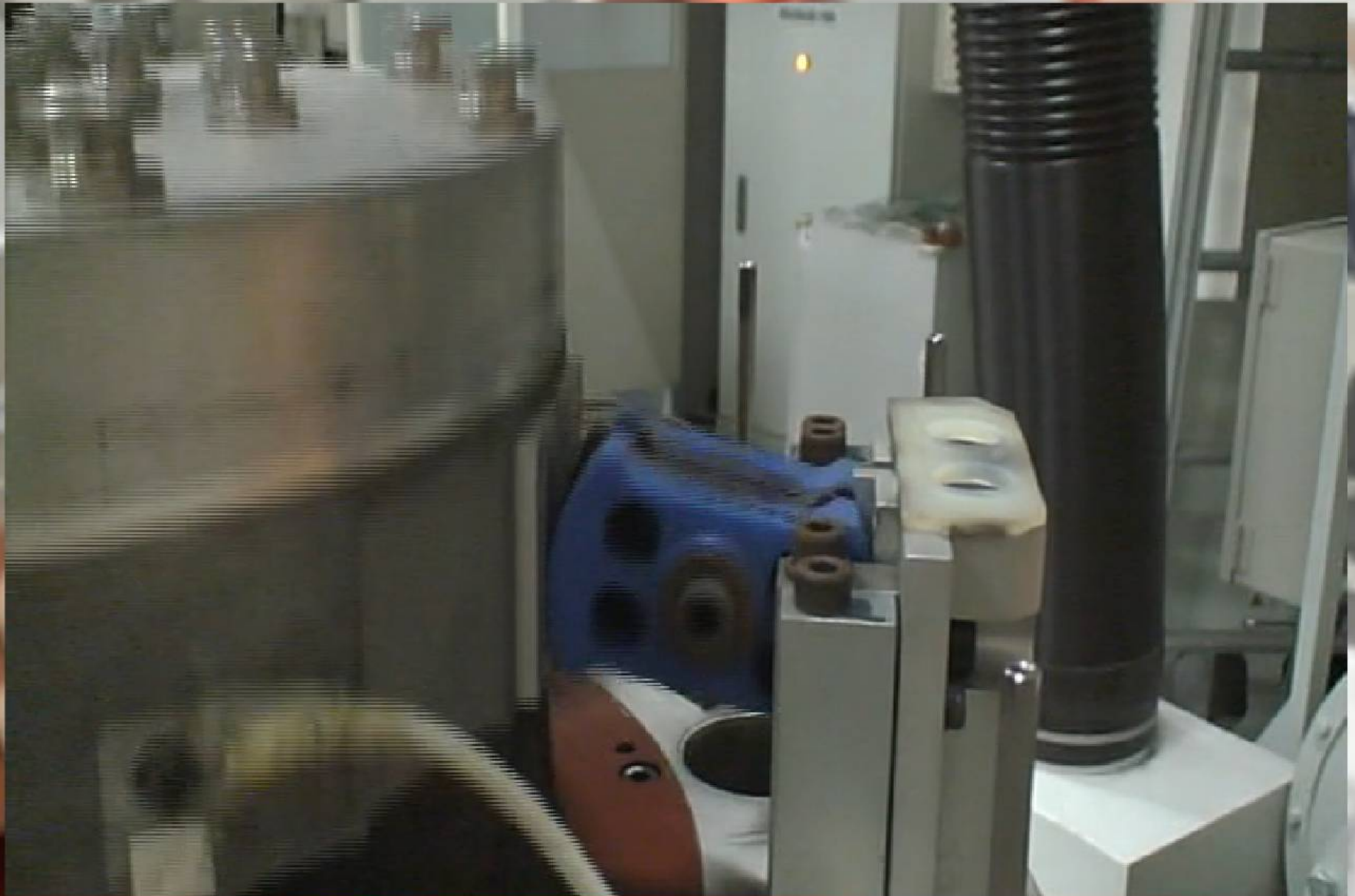
50 mm pk-pk

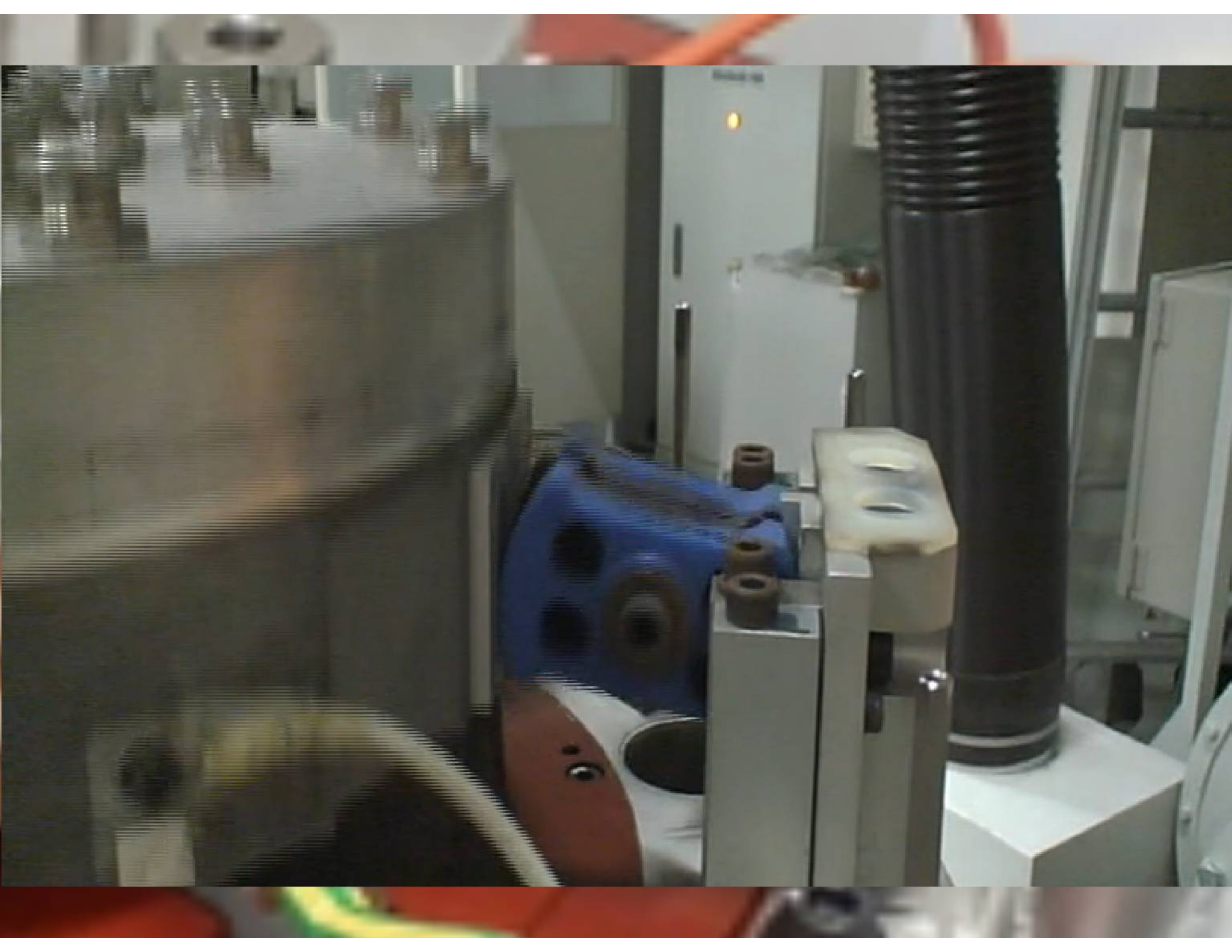


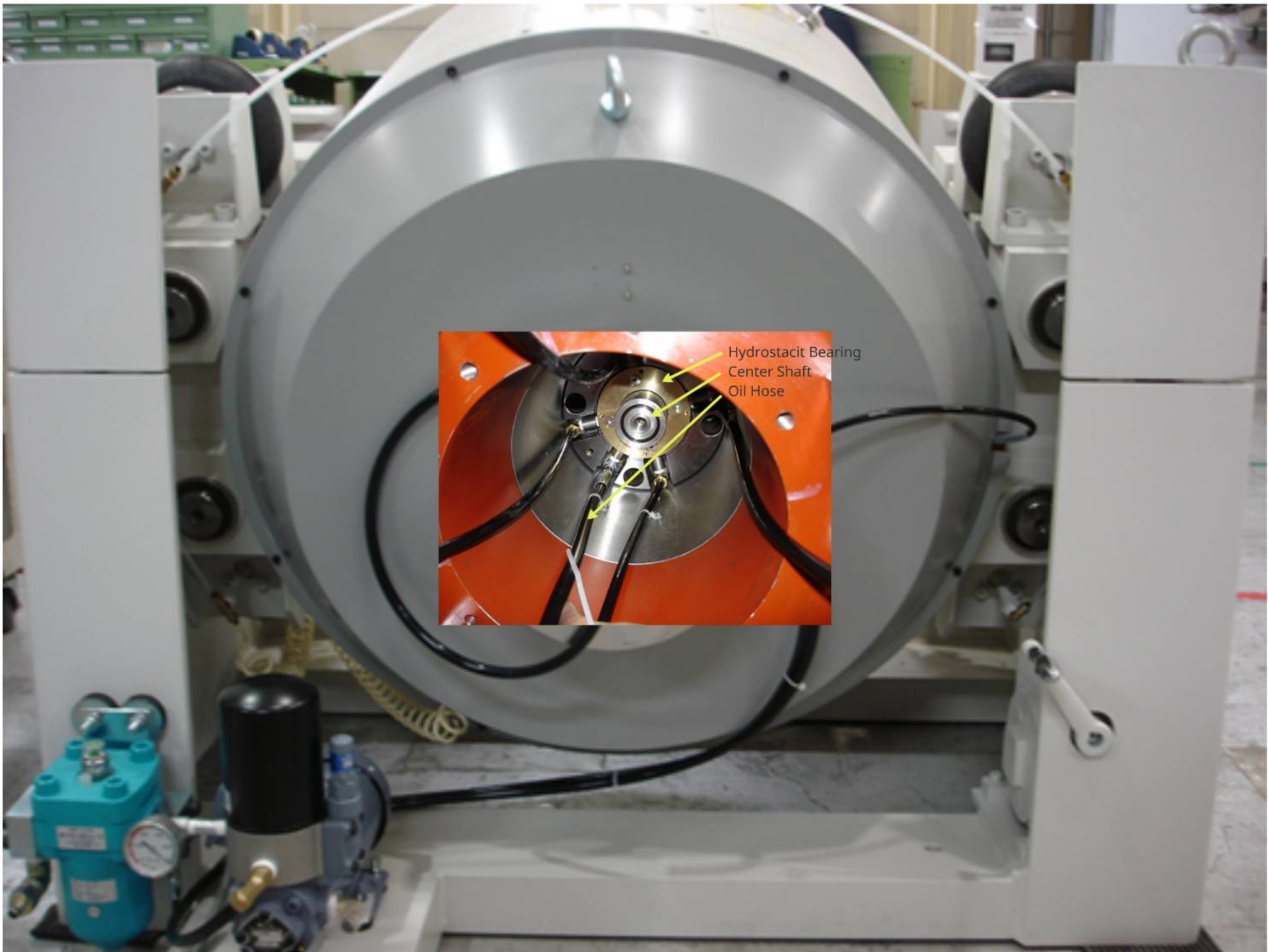
100 mm pk-pk



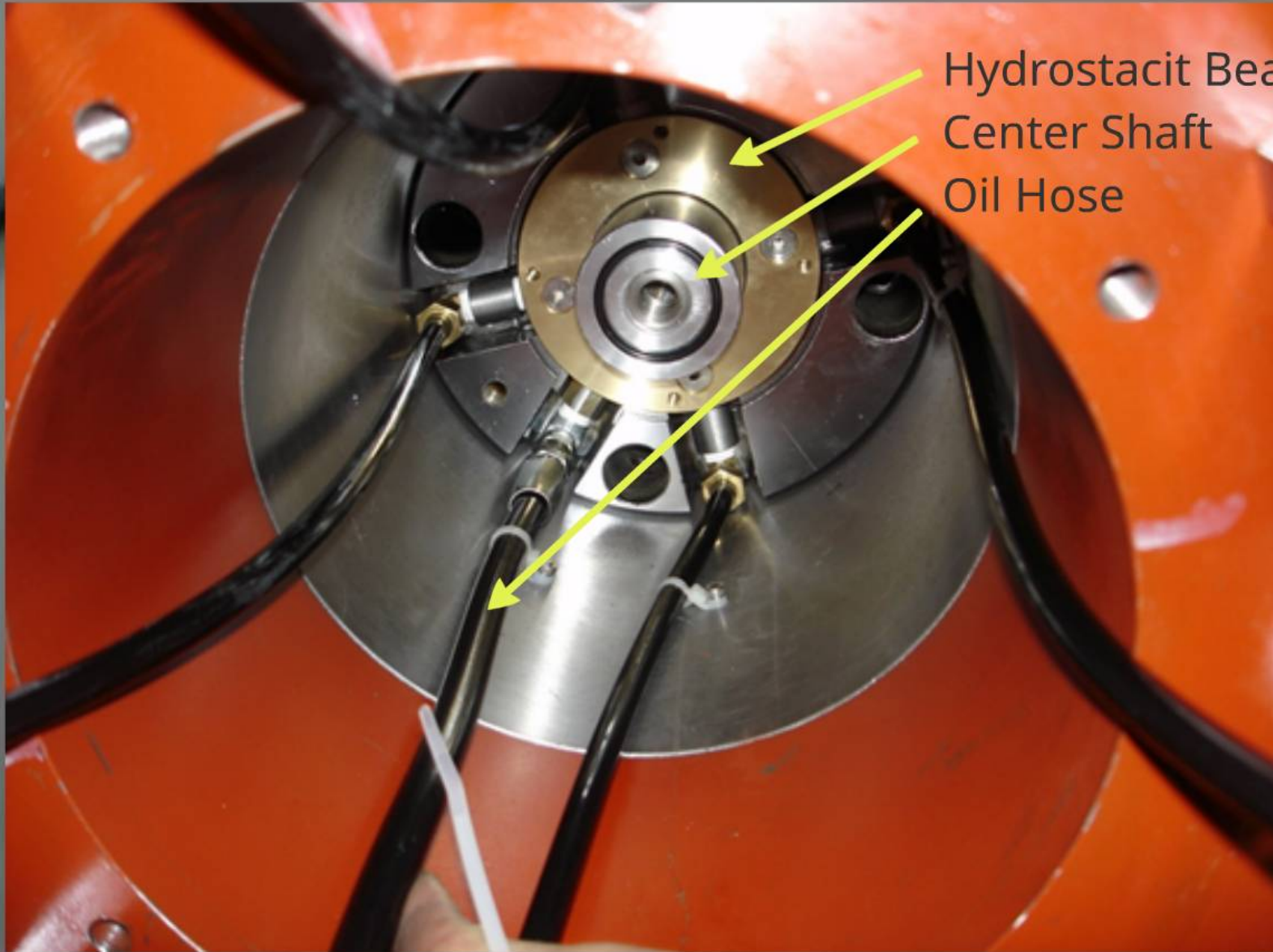






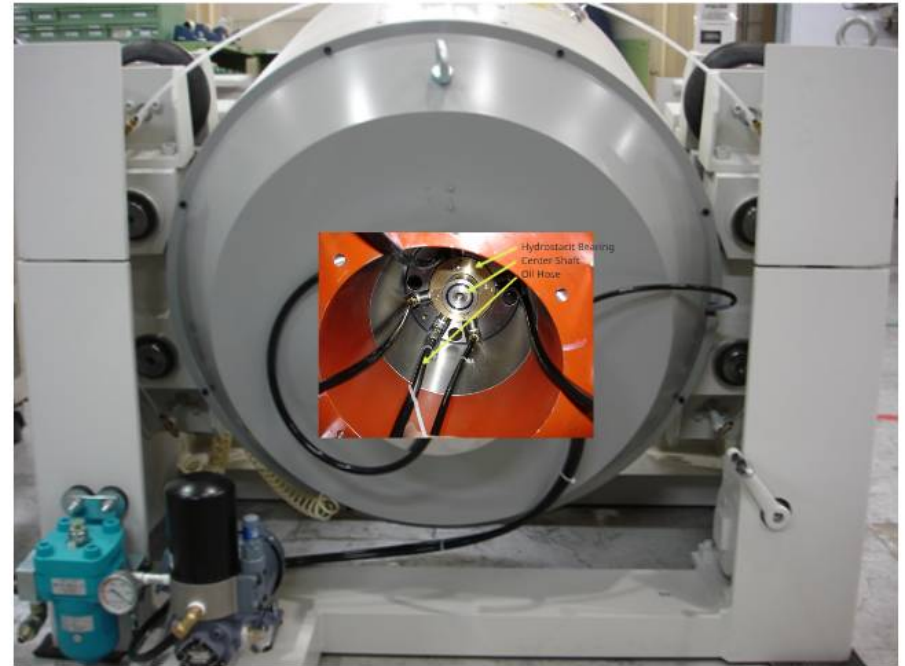


Hydrostatic Bearing
Center Shaft
Oil Hose

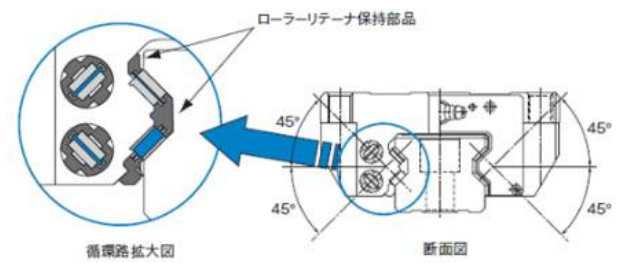
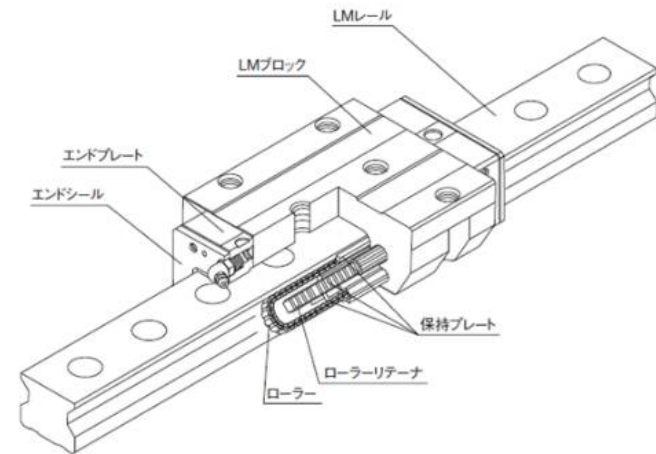
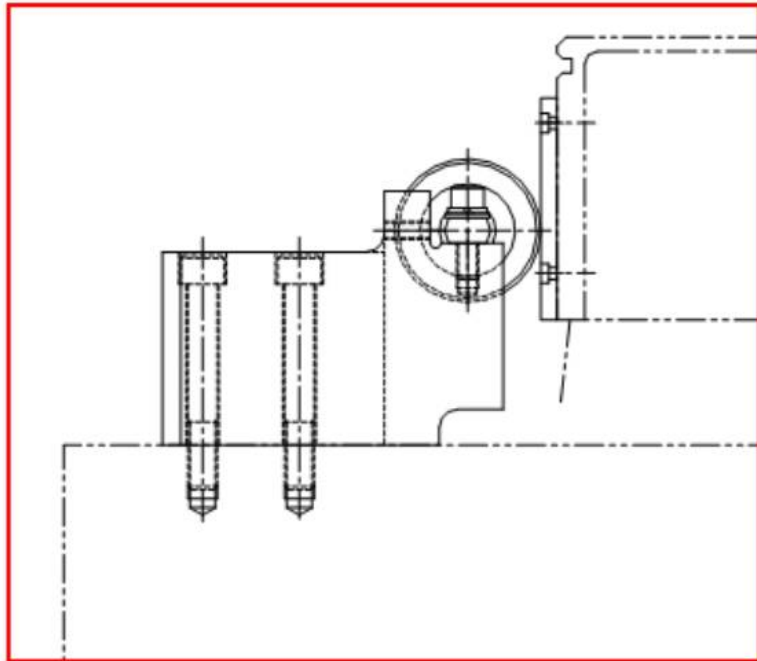


Hydrostacit Bearing
Center Shaft
Oil Hose

100 mm pk-pk



250 mm pk-pk



Summary Mechanical

Uper Guidance

Bearing Type	Used for	Typical max displacement	Cross Acceleration	Overturning moment restrain	Main Advantage	Max Frequency
Flexure (ruber or spring)	Standard Shaker	50mmp-p	Low	Low	Low distotion	Over 2000Hz
PSG	Standard Shaker	100 mm pk-pk	Low	Middle	Low distotion	Over 2000Hz
Roller (bearing built-in)	Standard Shaker	250mmp-p	Middle	Middle	High reliability	2000Hz
Mechanical Linear Bearing	Long Stroke Shaker	Up to 250mmp-p	High	High	Long stroke and small size	500Hz

Lower Guidance

Bearing Type	Used for	Typical max displacement	Cross Acceleration	Overturning moment restrain	Main Advantage	Max Frequency
Roller (bearing built-in)	Standard Shaker	100mmp-p	Middle	Middle	Low distotion and high reliability	Over 2000Hz
Hydrostatic bearing	Standard Shaker (special used)	50mmp-p	Low	High	Low distotion and high overturning moment restrain	Over 2000Hz
Mechanical Linear Bearing	Long Stroke Shaker	250mmp-p	High	High	Long stroke and small size	500Hz
Nothing	Long Stroke Shaker	Up to 250mmp-p	-	-	Very long stroke	200Hz

Summary Mechanical

Upper Guidance

Bearing Type	Used for	Typical max displacement	Cross Acceleration	Overturning moment restrain	Main Advantage	Max Frequency
Flexure (rubber or spring)	Standard Shaker	50mmp-p	Low	Low	Low distortion	Over 2000Hz
PSG	Standard Shaker	100 mm pk-pk	Low	Middle	Low distortion	Over 2000Hz
Roller (bearing built-in)	Standard Shaker	250mmp-p	Middle	Middle	High reliability	2000Hz
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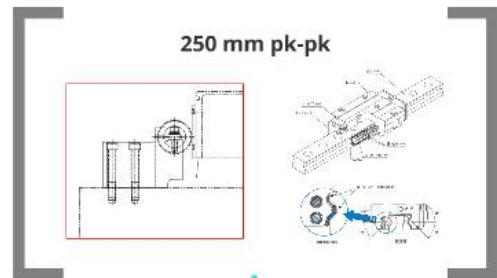
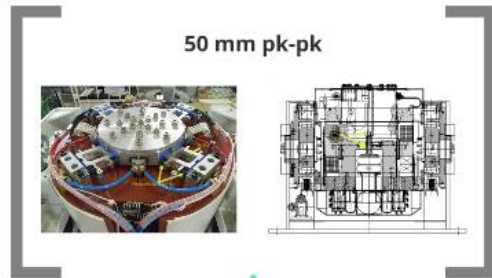
Lower Guidance

Bearing Type	Used for	Typical max	Cross Acceleration	Overturning moment	Main Advantage	Max Frequency
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Mechanical linear bearing	Long Stroke Shaker	Up to 250mmp-p	Middle	Middle	size	200Hz
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Lower Guidance

Bearing Type	Used for	Typical max displacement	Cross Acceleration	Overturning moment restrain	Main Advantage	Max Frequency
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Hydrostatic bearing	Standard Shaker (special used)	50mmp-p	Low	High	Low distortion and high overturning moment restrain	Over 2000Hz
Mechanical Linear Bearing	Long Stroke Shaker	250mmp-p	High	High	Long stroke and small size	500Hz
Nothing	Long Stroke Shaker	Up to 250mmp-p	-	-	Very long stroke	200Hz



Summary Mechanical

Uper Guidance

Part Name	Material	Total No. of Components	Material	Containing Material	Material	Material
Upper Guidance	Aluminum	10	Steel	10	Aluminum	10
FG	Aluminum	10	Steel	10	Aluminum	10
Lower Guidance	Aluminum	10	Steel	10	Aluminum	10
External Assembly	Aluminum	10	Steel	10	Aluminum	10

Lower Guidance

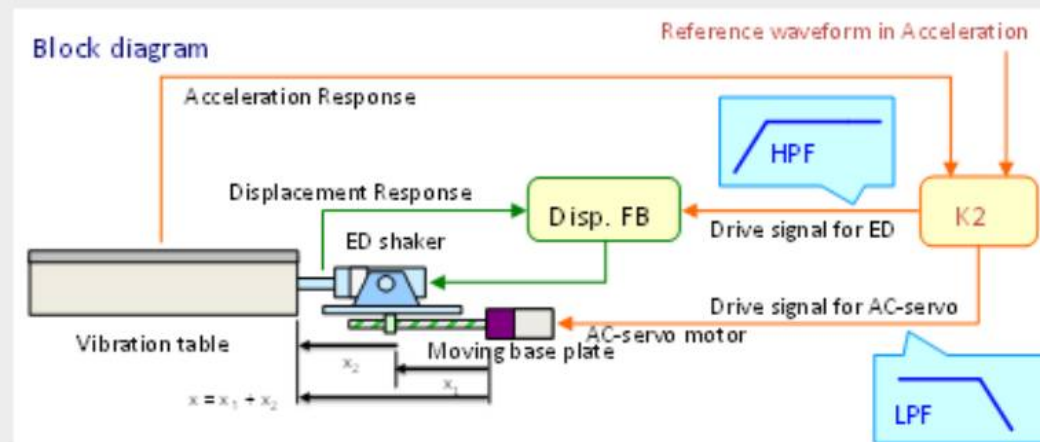
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Lower Guidance	Aluminum	10	Steel	10	Aluminum	10
External Assembly	Aluminum	10	Steel	10	Aluminum	10

Applications


Application	Shaker type	Structure	Typical Displacement	Typical max. Frequency	memo
Earthquake test	ED Shaker	Single Yoke Type	300mmp-p	100 Hz	Big Flux Density
	Hybrid ED Shaker	Servo motor + ED Shaker	600mmp-p	100Hz	Big Flux Density
	Servo Hydraulic	Servo valve	600mmp-p	50 Hz	
Rough Road test on the vehicle	ED Shaker	Single Yoke Type	250mmp-p	200 Hz	Big Flux Density
	Servo Hydraulic	Servo valve	250mmp-p	50 Hz	
Air bag test	ED Shaker	Duble yoke type	800mmp-p	Only use shock test	small Flux Density, big amplifie



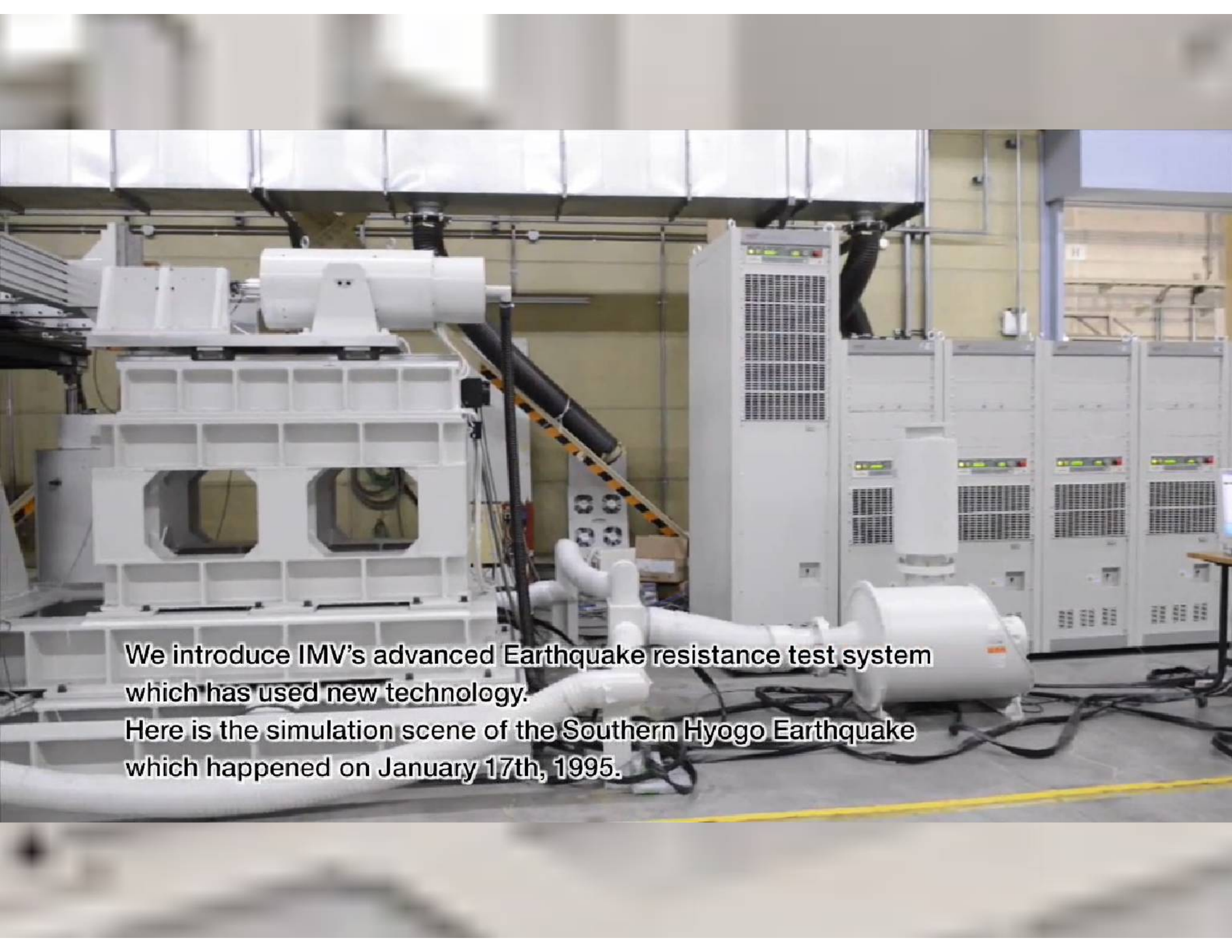
Hybrid #1 600 mm pk-pk



Direction		Horizontal	Vertical
Frequency		0.1~200 Hz	0.1~200 Hz
Force	Sine	8.0 kN	24.0 kN
	Shock	20.0 kN	36.0 kN
Acceleration without load	Sine	8.0 m/s ²	12.0 m/s ²
	Shock	20.0 m/s ²	18.0 m/s ²
Velocity		1.0 m/s	0.7 m/s
Displacement		600 mm _{p-p}	200 mm _{p-p}
Table size, Payload		2500 mm x 2500 mm, 1500kg	

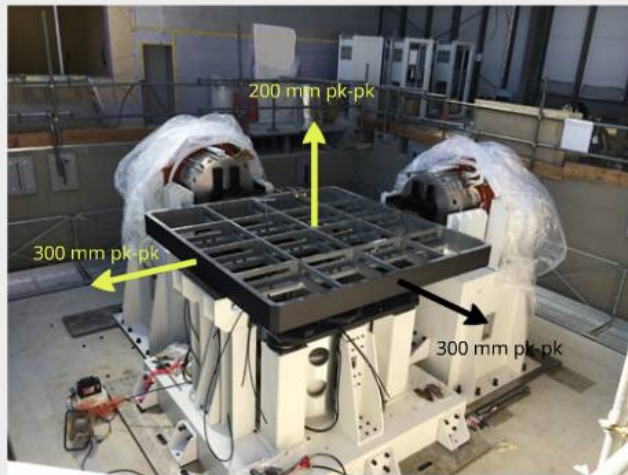


We introduce IMV's advanced Earthquake resistance test system which has used new technology.
Here is the simulation scene of the Southern Hyogo Earthquake which happened on January 17th, 1995.



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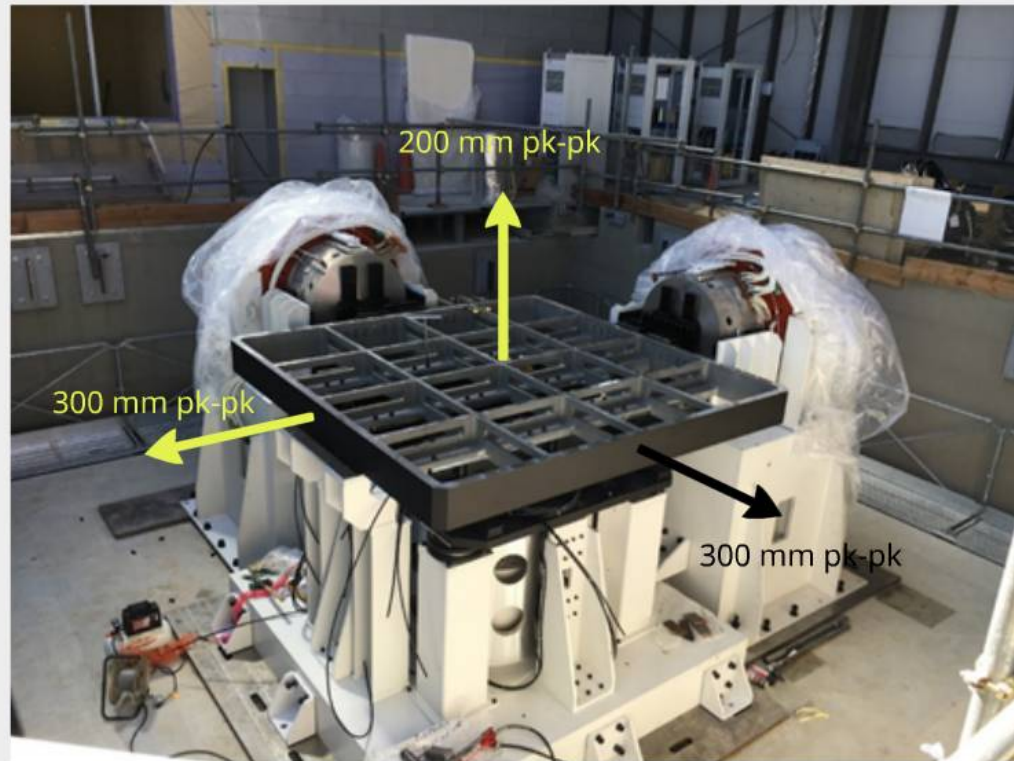
3D LS 300/200 mm pk-pk



TS-16000-25L

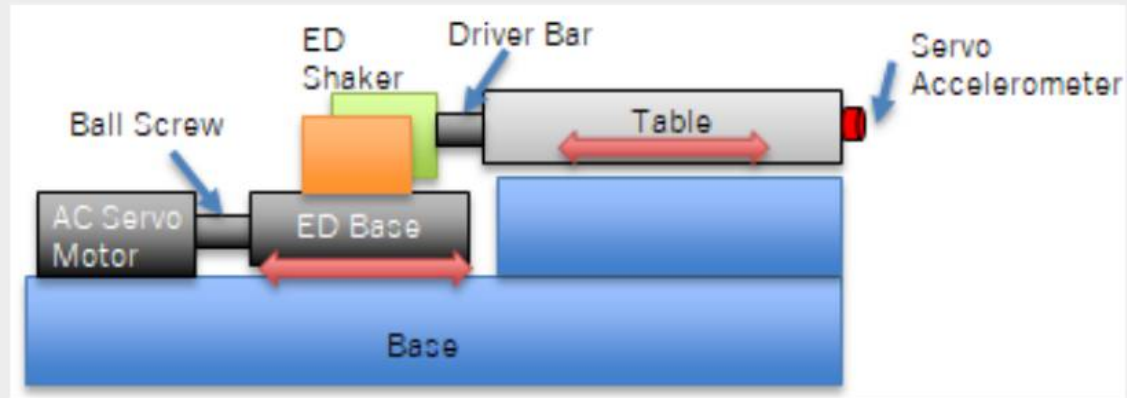
Rated Force (Shock)	160,000 N peak
Usable Frequency Range	0.5 - 100 Hz
Maximum Acceleration	40 m/s ² peak (Shock)
Maximum Velocity	1.5 m/s peak (Shock)
Maximum Displacement	X & Y axis 300 mm peak-peak Z axis 200 mm peak-peak
Mass of Moving Element	X & Y axis 2,400 kg Z axis 3,700 kg
Table Size	2,500mm X 2,500 mm
Maximum Payload	2,500 kg

300 mm pk-pk / 200 mm pk-pk

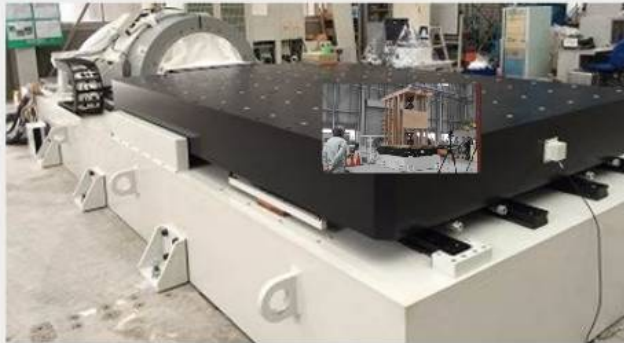


<i>TS-16000-25L</i>	
Rated Force (Shock)	160,000 N peak
Usable Frequency Range	0.5 – 100 Hz
Maximum Acceleration	40 m/s ² peak (Shock)
Maximum Velocity	1.5 m/s peak (Shock)
Maximum Displacement	X & Y axis 300 mm peak-peak Z axis 200 mm peak-peak
Mass of Moving Element	X & Y axis 2,400 kg Z axis 3,700 kg
Table Size	2,500mm X 2,500 mm
Maximum Payload	2,500 kg

Hybrid #2 700 mm pk-pk



0.1 Hz - 1 Hz : AC Servo Motor(600mm-p stroke)
 1 Hz - 200 Hz : ED Shaker(250mm-p stroke)



<i>CVL-14000-30X20L</i>	
Rated Force (Sine)	70,000 N
Rated Force (Shock)	140,000 N peak
Usable Frequency Range	0.1 - 200 Hz
Maximum Acceleration	10 m/s ² (Sine) 20 m/s ² peak (Shock)
Maximum Velocity	1.0 m/s (Sine) 1.5 m/s peak (Shock)
Maximum Displacement	700 mm peak-peak
Mass of Moving Element	2,300 kg
Table Size	3,000 (Exciting Direction) X 2 000 mm
Maximum Payload	5,000 kg

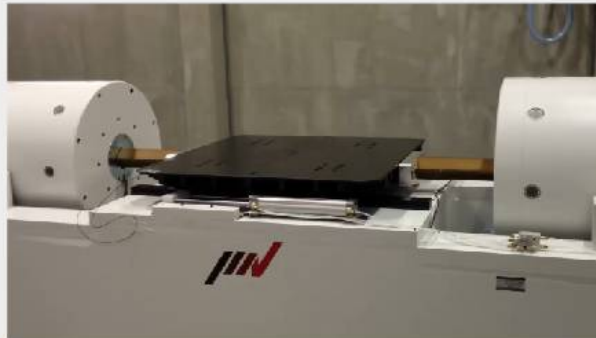


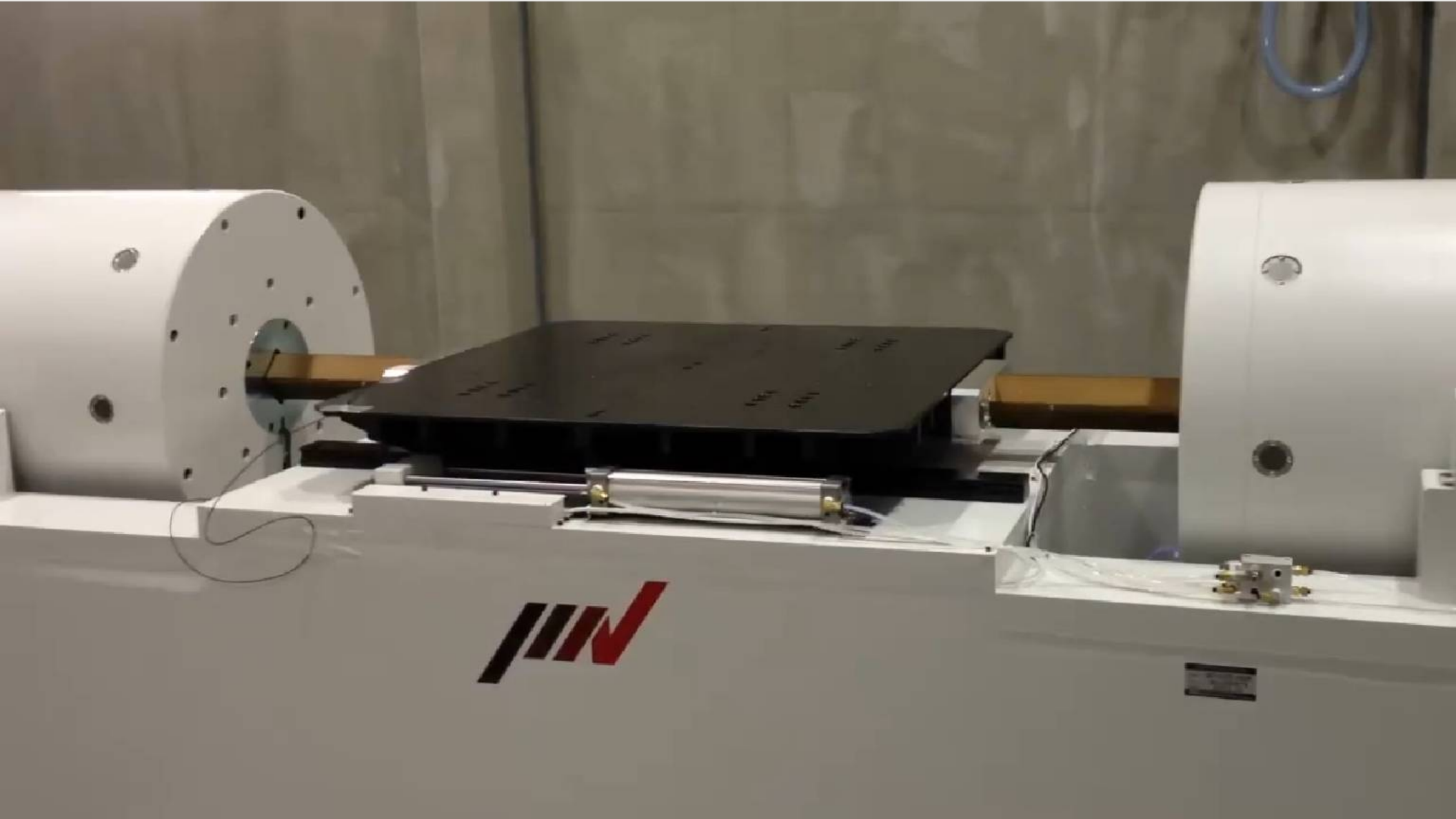


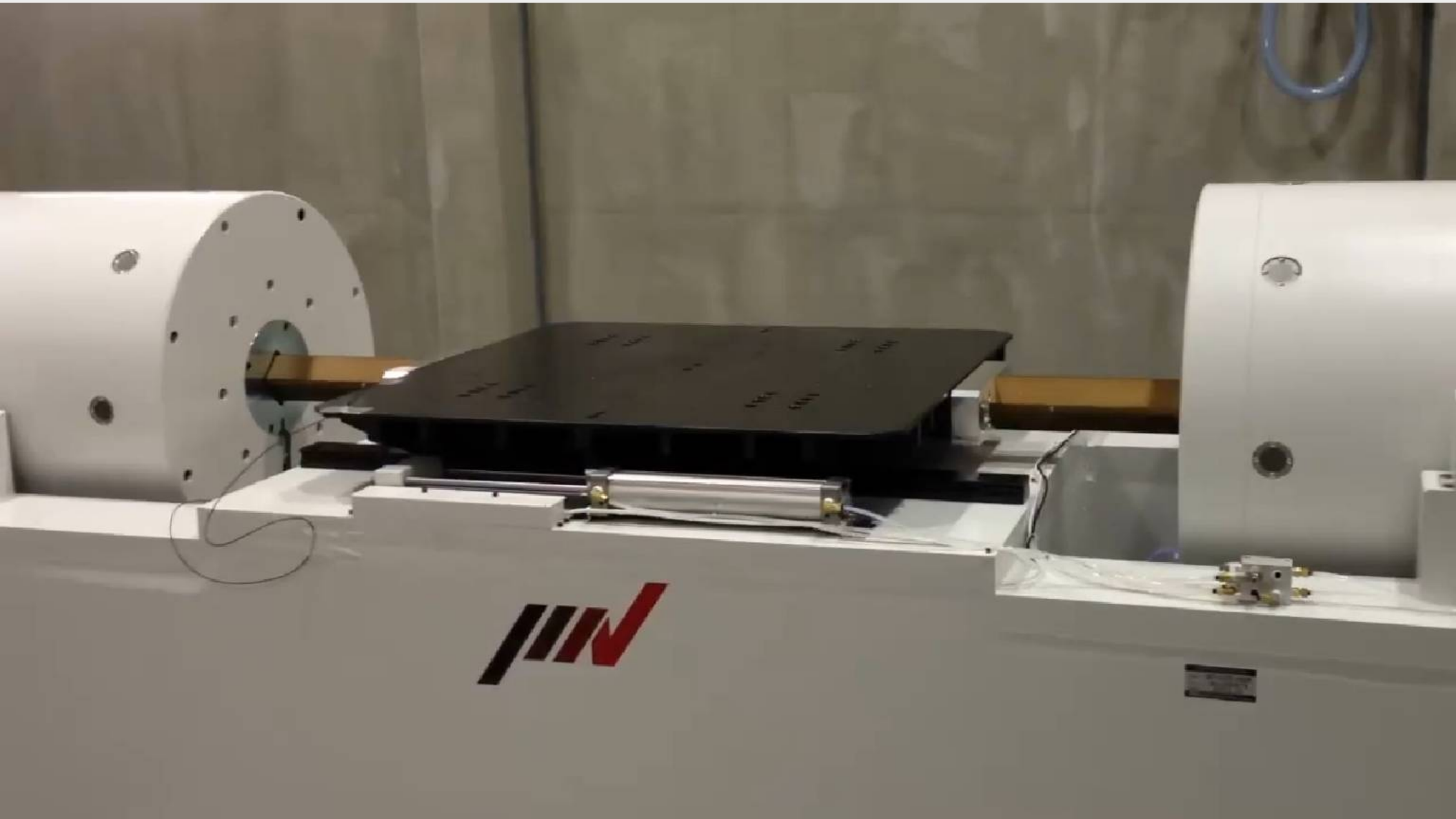
Schock-Test 600 mm pk-pk



<i>VDS-6000-600H</i>	
Rated Force (Shock)	58,800 N peak
Maximum Acceleration	326 m/s ² peak (Shock)
Maximum Velocity	6 m/s peak (Shock)
Maximum Displacement	600 mm peak-peak
Mass of Moving Element	180 kg
Table Size	1,000mm X 1,000 mm
Maximum Payload	500 kg







Many thanks for your attention!

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- How is it related to the components?
- Examples

Applications

Application	Shaker Type	Excitation	Typical Displacement	Typical Peak Frequency	Notes
Full frequency test	ED Shaker	Single Value Type	300mm pk-pk	200Hz	Big Peak Density
	Hybrid #1 Shaker	Hybrid excitation	300mm pk-pk	60Hz	Big Peak Density
	Hybrid #2 Shaker	Hybrid excitation	300mm pk-pk	200Hz	Big Peak Density
Rough Road test on the vehicle	ED Shaker	Single Value Type	200mm pk-pk	100Hz	Big Peak Density
	Hybrid #1 Shaker	Hybrid excitation	200mm pk-pk	100Hz	Big Peak Density
Air bag test	ED Shaker	Double pulse type	300mm pk-pk	On the low shock test	Low Peak Density, Big amplitude



Hybrid #1 600 mm pk-pk

Hybrid #2 700 mm pk-pk

3D LS 300/200 mm pk-pk

Schock-Test 600 mm pk-pk

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